

Work Order ID 86580

July-05-12 1:12:36 PM

86580

Page 1

Item ID: D2221

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: 350 Basket Base

Start Date: 7/05/12 Start Qty: 1.00 *1*

Required Date: 7/27/12 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

| | | | | | | | | |
|------------|---------------|----|----------------|------------|-------|-----|-------|-------|
| Approvals: | Process Plan: | CL | Date: 12/07/05 | Tooling: | Date: | Run | Start | *NR1* |
| | QC: | | Date: | SPC (Y/N): | Date: | | Stop | *NR2* |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr | |
|----------|--------------|--|
|----------|--------------|--|

| | | |
|-------|-------|--|
| D2221 | Rev H | |
|-------|-------|--|

| | | |
|-----|--|------|
| 100 | | 0.00 |
|-----|--|------|

100 Large Fab

| | | |
|-----------|------|------|
| Large Fab | Memo | 0.00 |
|-----------|------|------|

Large Fab
1- assemble all ribs and both D2581 in DT9444 jig, weld as per dwg D2221
2- remove basket from jig and weld D3442-1 shims and D2232-3 hinges as per
dwg D2221
3- tack weld mesh on basket as per dwg D2221

A/R ER316 S.S. Rod Batch: 1102130

PLEASE NOTE
IF MAKING -041A OR -043A :
DRILL HOLES FOR GAS SPRING
IN D3825-041 AS PER
DSI 9473

| | | |
|-----|--|------|
| 110 | QC9- Inspect visual per QSI004- Fusion Welds | 0.00 |
|-----|--|------|

| | | |
|-------|------|------|
| *110* | Memo | 0.00 |
|-------|------|------|

QC

Quality Control

12/12/17

12/12/17

DA 23
12/12/18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 86580

86580

Page 2

July-05-12 1:12:36 PM

Item ID: D2221

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: 350 Basket Base

Stop

NS2

Start Date: 7/05/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/27/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

OAS

15

09

09

1218

J

125

125

HandFinish

Hand Finishing

Pressure Wash per QSI005 4.3

0.00

Memo

0.00

DNG 12-18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 86580

86580

Page 4

July-05-12 1:12:36 PM

Item ID: D2221

Accept

N900040100

Setup

Start *NS1*

Revision ID:

Stop

Item Name: 350 Basket Base

NS2

Start Date: 7/05/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/27/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

Identify as per dwg & Stock Location:

150

Packaging

Packaging

Memo

0.00

87538

1

4

12-12-19

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Quality Control

Memo

0.00

13/1/19 JH

MF
12-12-27

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

July-05-12 1:12:35 PM

Page 1

Work Order ID: 86580

Parent Item: D2221

Start Date: 7/05/12

Required Date: 7/27/12

Parent Item Name: 350 Basket Base

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J 05.09.02 Added D3442-1 KJ/JLM
 IPP Rev:K 08-08-29 revG as per dwg DD verified by:EC
 IPP Rev:L 08-09-24 plug holes prior to powder coat DD verified by:EC
 IPP Rev:M 08-12-02 revH as per dwg DD verified by:EC IPP Rev:N 10.06.29 added pressure
 wash DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|-------------------|----------------|--------|
| D2221-1 Rib | | Manufactured | No | | | 100 | Each | 8.0000 | 1 | 1 | DAS 24 8-89 | 12.12.12 | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | B90754 → ① | |
| | | | | WA | | 8 | | | | | | | |
| | | | | | 83907 | 8 | | | | | | | |
| D2221-5 Rib | | Manufactured | No | | | 100 | Each | 21.0000 | 2 | 2 | DAS 24 8-89 | 12.12.12 | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | B84793 → ① | |
| | | | | WA | | 19 | | | | | | | |
| | | | | | 83914 | 4 | | | | | | B87312 → ① | |
| | | | | | 84793 | 15 | | | | | | | |
| | | | | WA006 | | 2 | | | | | | | |
| | | | | | 67117 | 2 | | | | | | | |
| D2221-7 Rib | | Manufactured | No | | | 100 | Each | 7.0000 | 1 | 1 | DAS 24 8-89 | 12.12.12 | |
| | | | | <u>Location</u> | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | B87398 → ① | |
| | | | | WA | | 5 | | | | | | | |
| | | | | | 84762 | 5 | | | | | | | |
| | | | | WA006 | | 2 | | | | | | | |
| | | | | | 81041 | 2 | | | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | | | |
|------|------|--------------------|--|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | | |
| | | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

July-05-12 1:12:35 PM

Page 2

Work Order ID: 86580

Parent Item: D2221

Parent Item Name: 350 Basket Base

Start Date: 7/05/12

Required Date: 7/27/12

Start Qty: 1.00

Required Qty: 1.00

D2232-3
Basket Hinge

| Manufactured | No | 100 | Each | 27.0000 | 2 |
|--------------|----|-----|------|---------|---|
|--------------|----|-----|------|---------|---|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| WA | 25 | |
| 82304 | 3 | |
| 85698 | 10 | |
| 86362 | 12 | |
| WA005 | 2 | |
| 75581 | 2 | |

(DAS)
2 24
8-89 12.12.12

P86363

D2235-0
Basket Rib

| Manufactured | No | 100 | Each | 20.0000 | 2 |
|--------------|----|-----|------|---------|---|
|--------------|----|-----|------|---------|---|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| WA | 16 | |
| 78636 | 5 | |
| 81910 | 1 | |
| 85602 | 4 | |
| 86051 | 6 | |
| WA005 | 4 | |
| 66895 | 4 | |

(DAS)
2 24
8-89 12.12.12

P87133 -> 2

D2581
Mounting Bracket

| Manufactured | No | 100 | Each | 61.0000 | 2 |
|--------------|----|-----|------|---------|---|
|--------------|----|-----|------|---------|---|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| WA | 39 | |
| 82506 | 2 | |
| 83230 | 3 | |
| 85436 | 10 | |
| 85452 | 24 | |
| WA005 | 22 | |
| 70766 | 2 | |
| 81253 | 1 | |
| 82897 | 19 | |

(DAS)
2 24
8-89 12.12.12

P88574 -> 2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

July-05-12 1:12:35 PM

Page 3

Work Order ID: 86580

Parent Item: D2221

Parent Item Name: 350 Basket Base

Start Date: 7/05/12

Required Date: 7/27/12

Start Qty: 1.00

Required Qty: 1.00

D3442-1
Shim

Manufactured No 100 Each 17.0000

2 24 2

12-12-12

(B 90017 → ②)

D3825-041
Rib Assembly (Basket End)

Manufactured No 100 Each 10.0000

2 24 2

12-12-12

(B 89379 → ②)

D3826-041
Rib / Gusset Assembly

Manufactured No 100 Each 6.0000

2 24 2

12-12-12

(B 88280 → ②)

D3827-041
Rib Assembly (Inboard)

Manufactured No 100 Each 11.0000

1 1

12-12-12

(B 87587 → ②)

D3832-1
Mesh (Base)

Manufactured No 100 Each 3.0000

1 1

12-12-12

(B 85751 → ②)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

July-05-12 1:12:35 PM

Page 4

Work Order ID: 86580

Parent Item: D2221

Parent Item Name: 350 Basket Base

Start Date: 7/05/12

Required Date: 7/27/12

Start Qty: 1.00

Required Qty: 1.00

D3833-1

Mesh (Base End Face)

Manufactured No

100 Each 24.0000

2

2

24

289

12-12-12

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| WA | 12 | |
| 77521 | 4 | |
| 86314 | 8 | |
| WA035 | 12 | |
| 81259 | 1 | |
| 85697 | 11 | |

B87766

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |
|---|---|---|---|---|---|---|---|---|
| D | | | | | | H | | |
| C | | | | | | | | |
| B | | | | | | | | |
| A | | | | | | | | |

D2221 BASKET BASE ASSEMBLY (AS350)
(MESH SHOWN LOCALLY FOR CLARITY)

*CD 12/07/05
W/O: 86580*

A NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 8) WEIGHT: 42.00 lbs APPROX
- 9) MASK ALL HOLES PRIOR TO POWDER COATING

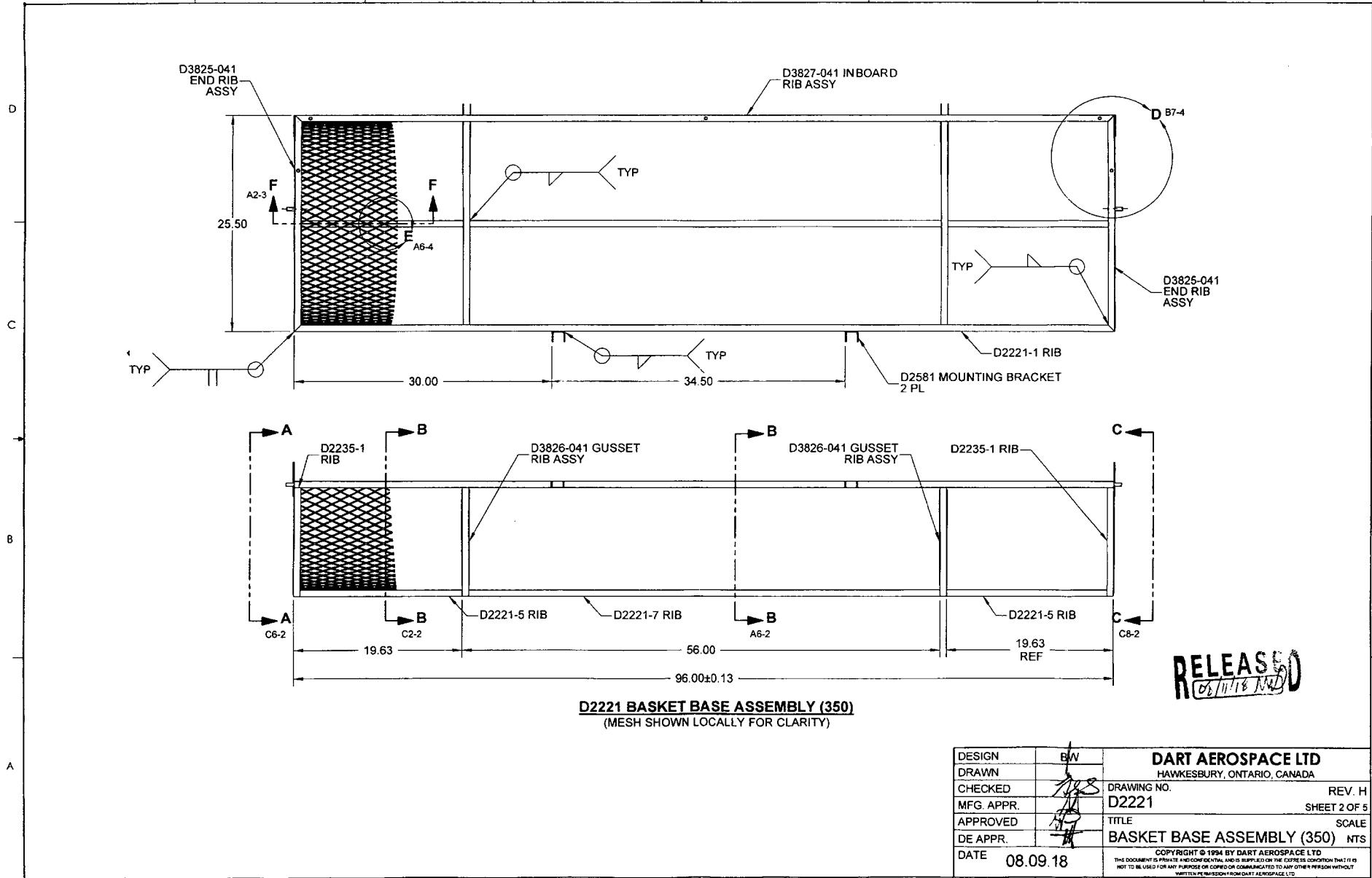
| ITEM | QTY | P/N | DESCRIPTION |
|------|-----|-----------|------------------------------|
| 1 | X | D2221 | BASKET BASE ASSEMBLY (AS350) |
| 2 | 1 | D2221-1 | RIB |
| 3 | 2 | D2221-5 | RIB |
| 4 | 1 | D2221-7 | RIB |
| 5 | 2 | D2232-3 | BASKET HINGE |
| 6 | 2 | D2235-1 | RIB |
| 7 | 2 | D2581 | MOUNTING BRACKET |
| 8 | 2 | D3442-1 | SHIM |
| 9 | 2 | D3825-041 | RIB ASSY (BASKET END) |
| 10 | 2 | D3826-041 | RIB/GUSSET ASSY |
| 11 | 1 | D3827-041 | RIB ASSY (INBOARD) |
| 12 | 2 | D3833-1 | MESH, BASE END FACE |
| 13 | 1 | D3832-1 | MESH (BASE) |

REvised 08/11/18 JWD

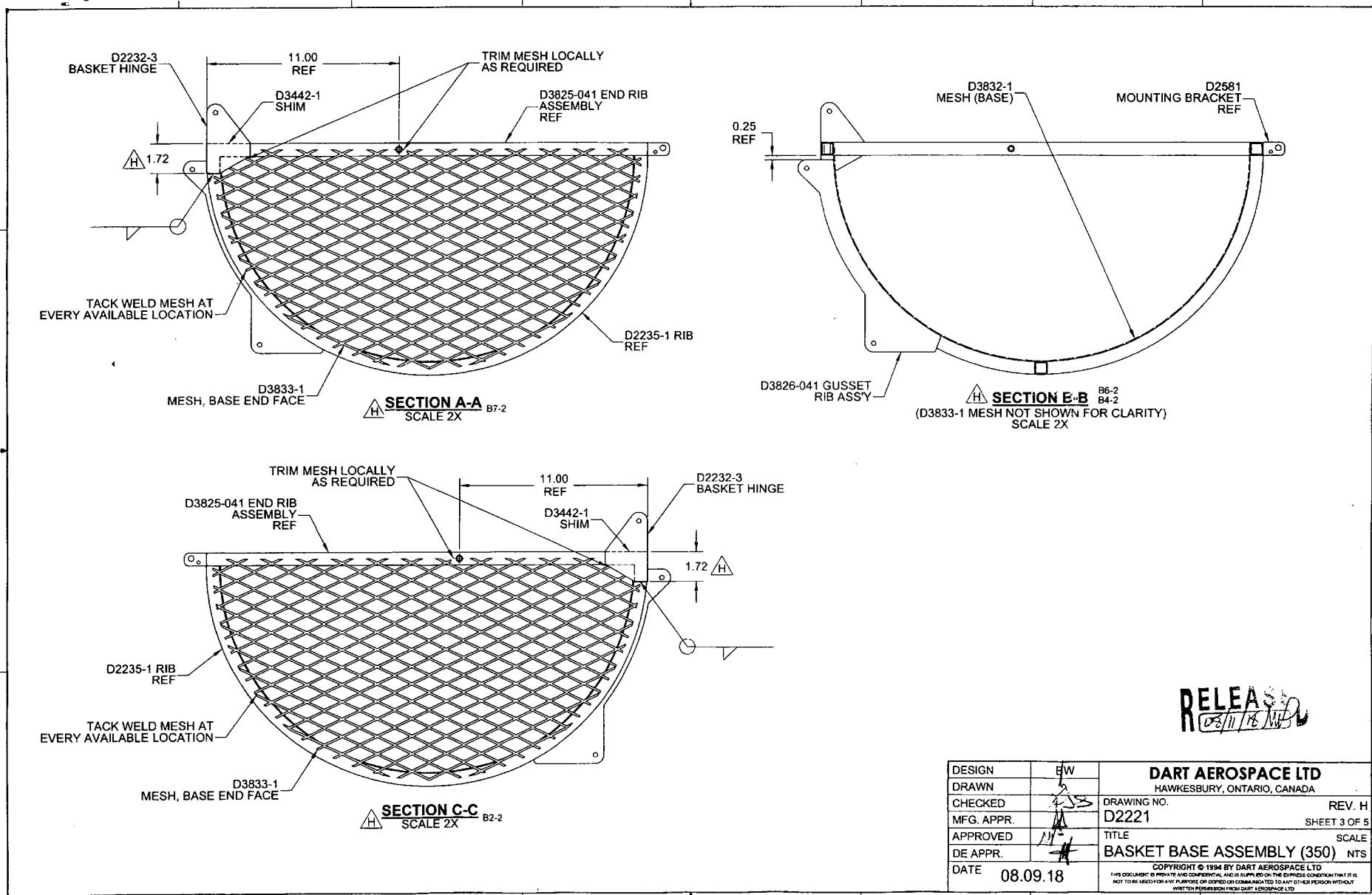
| | | | |
|------|--|-----|----------|
| H | REVISED PARTS LIST AND ADDED "ITEM" COLUMN TO PARTS LIST (ZN D3-1); REVISED SECTIONS A-A, B-B AND C-C (ZN C5-3, C2-4 AND A6-3); REVISED DETAIL D (ZN B7-4); ADDED SECTION E (ZN B8-4); REVISED SECTION F (ZN B9-4); ADDED DWG DETAILS FOR D2221-1/5-4 (SHEET 5); TOL REVISED TO 2 DEC PLACES (ZN D8-3 AND ZN B4-3); D3825-041 REPLACES D2221-3/D2327-3; D3826-041 REPLACES D2235-1/D2325; D3827-041 REPLACES D2221-1 ON INBOARD SIDE; ADDED D3832-1 AND D3833-1. REASON: SATISFY "LEAN MANUFACTURING" PROGRAM. | MB | 08.09.18 |
| G | MATERIAL FOR -1, -3, -5 & -7 WAS 0.060 WALL; TOLERANCE FOR 96.00 DIM WAS +/-0.01 AND 56.00 DIM WAS REF (ZN B5-2); 19.62 DIM WAS "HARD" DIMENSION IS NOT REF (ZN B4-2). NOTE: 5 TRANSFERRED FROM SHT 1 TO SHT 2. SHIM, SHIM, SHIM MATERIAL UPDATED; DRAWING TRANSFERRED TO "B" FORMAT | AJS | 08.06.16 |
| F | ADD SHIM UNDER HINGE; ADD HOLES FOR SPLIT LID BASKET | PH | 05.06.07 |
| E | CHANGE HINGE | CP | 01.04.19 |
| D | CHANGE LATCH | BW | 95.06.21 |
| C | SEPARATE BASKET AND LID | KH | 95.11.21 |
| REV. | DESCRIPTION | BY | DATE |

| | | | |
|------------|----------|---|--------------|
| DESIGN | BW | DART AEROSPACE LTD | |
| DRAWN | <i>✓</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>✓</i> | DRAWING NO. | REV. H |
| MFG. APPR. | <i>✓</i> | D2221 | SHEET 1 OF 5 |
| APPROVED | <i>✓</i> | TITLE | SCALE |
| DE APPR. | <i>✓</i> | BASKET BASE ASSEMBLY (350) NTS | |
| DATE | 08.09.18 | COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS CONFIDENTIAL AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

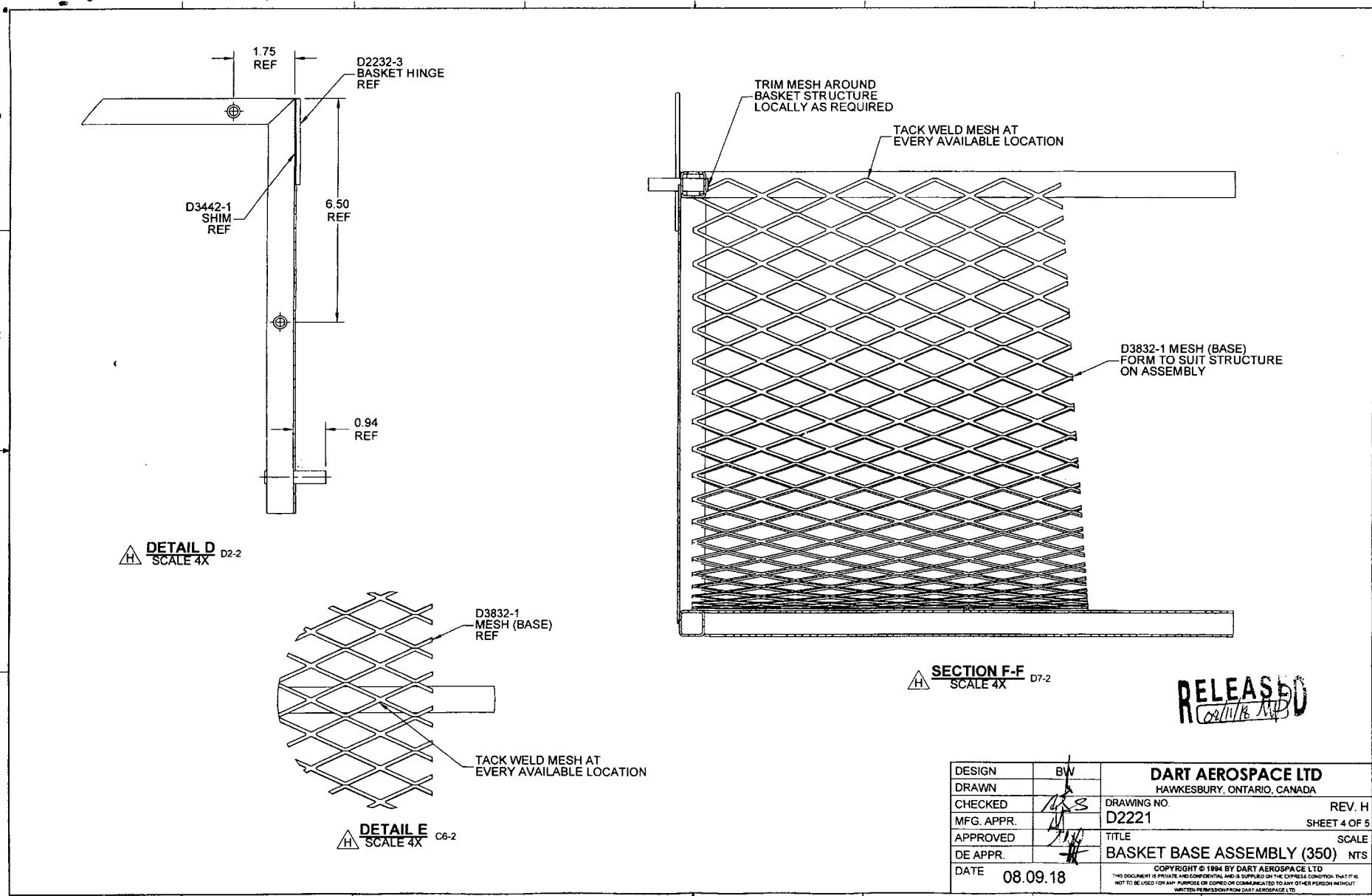
8 7 6 5 4 3 2 1



| | | | |
|---|----|--------------------------------------|--|
| DESIGN | BW | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. D2221 | |
| MFG. APPR. | | REV. H | |
| APPROVED | | SHEET 2 OF 5 | |
| DE APPR. | | TITLE BASKET BASE ASSEMBLY (350) NTS | |
| DATE 08.09.18 | | SCALE | |
| COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS FOR INTERNAL USE ONLY AND IS PROTECTED BY LAW. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | | | |



| | | |
|------------|----------|--|
| DESIGN | EW | DART AEROSPACE LTD |
| DRAWN | ✓ | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | ✓ | DRAWING NO. REV. H |
| MFG. APPR. | ✓ | D2221 SHEET 3 OF 5 |
| APPROVED | ✓ | SCALE |
| DE APPR. | ✓ | BASKET BASE ASSEMBLY (350) NTS |
| DATE | 08.09.18 | COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD |



| | | |
|------------|----------|-----------------------------|
| DESIGN | BW | DART AEROSPACE LTD |
| DRAWN | A | HAWKESBURY, ONTARIO, CANADA |
| CHECKED | AS | DRAWING NO. |
| MFG. APPR. | AA | REV. H |
| APPROVED | MM | SHEET 4 OF 5 |
| DE APPR. | MM | TITLE |
| DATE | 08.09.18 | SCALE |

COPYRIGHT © 1994 BY DART AEROSPACE LTD
THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS FOR INTERNAL USE ONLY AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

